



- NOTES:
1. ALL INSIDE RADII ARE .094.
 2. MATERIAL: 22-26 GA. (.018-.034) GALV., PAINTED STEEL;
GRADE D & E (50 & 80 KSI MIN. YIELD).
 3. ROLL TOOLING IS GAPPED FOR .032" THICK MATERIAL, BUT
WILL ALLOW THE FORMING OF .034" MAX. SHOWN IN NOTE 2 ABOVE.
 4. CALCULATED STRIP WIDTH = 41.34 WITHOUT PURLIN-BEARING LEG.
CALCULATED STRIP WIDTH = 43.04 WITH PURLIN-BEARING LEG.
 5. TOLERANCES: MAJOR AND MINOR RIB HEIGHT = $\pm 1/32$
COVERAGE END TO END = $\pm 1/16$
BOW, CAMBER = .010" PER FOOT.